## **COMPATIBILITY OF DIFFERENT TYPES OF GREASES**

There is a wide variety of greases on the market, these contain different ingredients and therefore may not all be compatible with each other

## **Precautions**

- Generally speaking, it is usually advisable to re-lubricate with the same grease.
- If a change of grease is required, then it is important to select a grease type based on the same thickener as previous grease, this will overcome the need to purge the grease from the bearing prior to refilling.
- Thickeners of different structures may lead to breakdown of the lubricant.
- When one grease is being replaced by a different type of grease, anti-friction bearings and grease-ways need to be cleaned before recharging with fresh grease.
- If it is not possible to clean the bearings, then re-lubrication intervals need to be more frequent (say twice as often) until the new grease has completely replaced the previous lubricant. This practice should continue for the next 3-4 applications.

## **Compatibility Cross Reference Chart**

	Sodium	Calcium Soap	Calcium Complex	Calcium Hydroxi- stearate	Aluminium Complex	Lithium Soap	Lithium Complex	Bentone	Polymer	Polyurea
Sodium	***	•	•	•	•	•	•	•	***	•
Calcium Soap	•	***	•	***	•	<b>^</b>	***	***	***	•
Calcium Complex	•	•	***	<b>^</b>	•	•	<b>^</b>	•	***	***
Calcium Hydroxi- stearate	•	***	<b>^</b>	***	***	***	***	***	***	•
Aluminium Complex	•	•	•	***	***	•	***	•	***	•
Lithium Soap	•	<b>^</b>	•	***	•	***	***	•	***	•
Lithium Complex	•	***	<b>^</b>	***	***	***	***	•	***	•
Bentone	•	***	***	***	***	•	•	***	***	•
Polymer	***	***	***	***	***	***	***	***	***	***
Polyurea	•	•	***	•	•	•	•	•	***	***
Barium	•	***	•	•	•	•	•	•	•	•

Compatible	<b>***</b>			
Borderline	<b>^</b>			
Incompatible	•			

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